## TECHNICAL DATA Alumina Ceramic

Alumina ceramic fasteners offer a combination of excellent thermal protection combined with outstanding chemical resistance. Usable to 3000°F / 1650°C, alumina screws often used in extreme temperature environments. Alumina provides outstanding resistance to most acids, salts, solvents and organics. In addition, Alumina fasteners are non-conductive and used for electrical insulation as well.

## **Properties & Data**

Property	ASTM or UL Test	Alumina	Zirconia
PHYSICAL		A second second second	
Density (lb/in³) (g/cm³)	D792	0.141 (3.89)	0.220 (6.1)
Water Absorption, 24 hrs (%)	D570	o	0
MECHANICAL			2
Strength/Weight Ratio	Tensile Strength / Density (g/cc)	7700	12300
Tensile Strength (psi)	D638	30,000	75,000
Tensile Modulus (psi)	D638	43,500,000	30,000,000
Tensile Elongation at Break (%)	D638	0	*
Flexural Strength (psi)	D790	55,000	100,000
Flexural Modulus (psi)	D790	54,000,000	*
Hardness, Rockwell, R/M Scale	D785	A88	A80
IZOD Impact Notched (ft-lb/in)	D256	•	
THERMAL	C		
Coefficient of Linear Thermal Expansion (x 10-5 in./in./ <sup>*</sup> F)	D696	0.5	0.6
Heat Deflection Temp (°F / °C) at 264 psi	D648	none	none
Melting Temp (°F / °C)	D3418	÷	
Max Operating Temp (°F / °C)	-	3000/1650	4350/2400
Thermal Conductivity (BTU-in/ft <sup>2</sup> -hr-°F)	C177	242.0	15.0
Flammability Rating	UL94	non-flammable	non-flammable
ELECTRICAL			
Dielectric Strength (V/mil) short time, 1/8" thick	D149	230	50
Dielectric Constant at 1 MHz	D150	10	28
Dissipation Factor at 1 MHz	D150	0	-
Volume Resistivity (ohm-cm) at 50% RH	D257	1×10 <sup>14</sup>	> 10 <sup>12</sup>

## **Key Benefits**

- Extreme high usability to 3000°F / 1650°C
- Outstanding corrosion resistance to acids, solvents, salts, and organics
- Excellent electrical & thermal insulator
- High purity