Nitronic 60 fasteners are known for their good resistance to wear, fretting, and galling even at extreme temperatures up to 1800°F. These bolts offer oxidation resistance that is similar to 309 stainless steel and superior carburization resistance compared to 309 and 316. Industry typical utilizes Nitronic 60 bolts as an economic alternative compared to high cost cobalt and nickel alloys when appropriate. Nitronic is typically used in chemical processing, bridges, infrastructure, and aerospace applications.

Properties

| Ultimate Tensile Strength | 95 ksi |
|---------------------------|----------------|
| Yield Strength at 0.2% | 50 ksi |
| Elongation % | 35 |
| Usable Temperature Limit | 1800°F / 982°C |

Chemistry & Specifications

Key Benefits

- Good wear, fretting and galling resistance
- Good high temperature properties as well as good low-temperature impact resistance

| Nitronic 60 | Cr | Ni | Mn | Si | Мо | Ν | С | Р | S | Fe |
|-------------|------|-----|-----|-----|------|------|-----|------|------|-----|
| Min % | 16.0 | 8.0 | 7.0 | 3.5 | - | 0.08 | - | - | - | - |
| Max % | 18.0 | 9.0 | 9.0 | 4.5 | 0.75 | 0.18 | 0.1 | 0.06 | 0.03 | Bal |

SPECIFICATIONS: ASTM A470, UNS S21800

Material Data

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